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Manual PCE 228



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1. FEATURES

- Professional PH/mV METER.
 PH range : 0 to 14 PH x 0.01 PH.
 mV range : -1999 mV to 1999 mV.
- * The instrument is with mV (millivolt) function for mV measurement (cooperate with optional ORP probe to be a professional ORP meter)
- * Wide manual temperature compensation adjustment can be easily operated by push button on the front panel.
- * Optional ATC (Automatic Temp. Compensation) probe is available for PH measurement.
- Microprocessor circuit assures high accuracy and reliable performance.
- * Large LCD, dual function display.
- * Records Maximum and Minimum readings with recall.
- * Data hold.
- * Auto shut off saves battery life.
- * Powered by 006P DC 9V battery.
- * RS 232 computer serial interface.
- * °C or °F can be converted by push button on the front panel.
- * PH calibration is easily to be done by push button on the front panel.
- * Using the durable, long-lasting components and a strong lightweight ABS-plastic housing case.
- * PH function with high input impedance avoids measuring error.
- * Wide applications: water conditioning, aquariums, beverage, fish hatcheries, food processing, photography, laboratory, paper industry, plating industry, quality control, school & college.



2. SPECIFICATIONS

2-1 General Specifications

Circuit	Custom one-chip of microprocessor LSI			
	circuit.			
Display		51 mm x 32 mm, dual function LCD display,		
		15 mm (0.6") digit size.		
Measurement	PH 0 to 14 PH			
	mV	-1999 mV to 1999 mV		
Input	10^12 ohm			
Impedance				
Temperature	Manual	0 to 100 °C, be adjusted by		
Compensation		push button on front panel.		
for pH	Automatic	With the optional TEMP.		
measurement	(ATC)	probe (TP-07)		
		0 to 65 °C.		
pН	PH7, PH4, and PH10, 3 points calibration			
Calibration	ensure the best linearity and accuracy.			
Data hold	Hold the current reading value on the display.			
Memory	Maximum and Minimum reading values can			
Recall	be saved and retrieved by record function.			
Power off	Auto shut off saves battery life, or manual			
	off by push button.			
Data Output		puter serial interface.		
Overload	"" sym	bol on the display.		
indication				
PH	Optional,			
Electrode	Any PH electrode with BNC connector.			
Operating	0 °C to 50 °C (32 °F to 122 °F).			
Temperature				

Operating	Max. 80% RH.
Humidity	
Sampling Time	Approx. 0.8 second.
Power Supply	006P DC 9V battery
	(Alkaline or Heavy duty type).
Power Current	Approx. DC 7 mA.
Weight	250 g/0.55 LB (battery included).
Size (meter)	195 x 68 x 30 mm (7.6 x 2.6 x 1.2 inch).
Standard	Instruction manual1 PC.
Accessories	
Optional	PH electrodes :
Probes &	* General purpose PH electrode, PE-03
Accessories	* General purpose PH electrode, PE-11
	* Professional PH electrode, PE-01
	* Spear tip PH electrode, PE-04HD, PE-06HD
(Ref. page 20)	ATC temp. probe, TP-07
	PH electrodes + Temp. Probe, PE-03K7
	ORP electrode, ORP-14
	Hard carrying case, CA-06
	RS232 cable, UPCB-02
	RS232 cable, USB-01
	Application Software, SW-U801-WIN

2-2 Electrical Specifications (23 ± 5 °C)

Measurement	Range	Resolution	Accuracy	
PH	0 to 14 PH	0.01 PH	$\pm (0.02 \text{ PH} + 2 \text{ d})$	
mV	0 to 1999 mV		$\pm (0.5\% + 2 d)$	
* PH accuracy	* PH accuracy is based on calibrated meter only.			
* Specification tests under the environment RF Field Strength				
less than 3 V	/M & frequency	less than 30	MHz only.	



3. FRONT PANEL DESCRIPTION

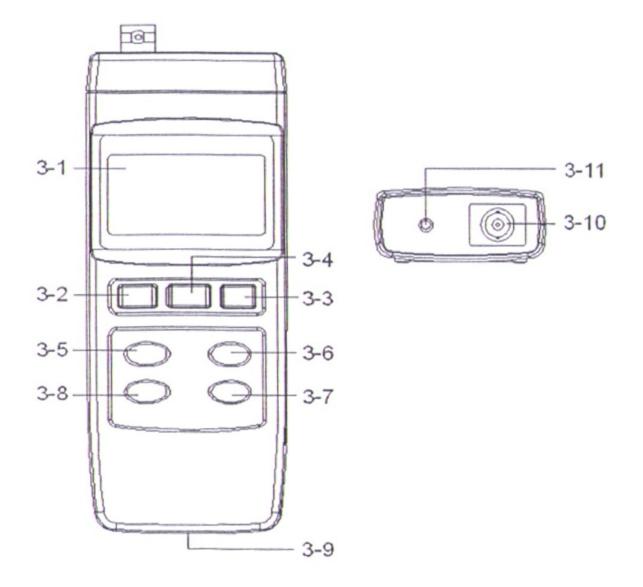
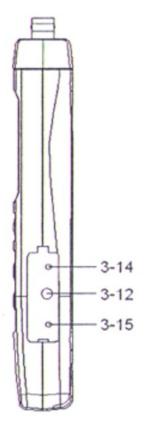


Fig. 1





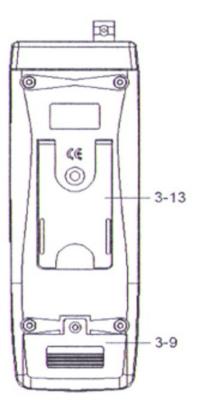




Fig. 3

- 3-1 Display
- 3-2 Power Button
- 3-3 REC. Button
- 3-4 Hold Button
- 3-5 °C, °F Button/Up Button
- 3-6 PH/mV Button/Left Button
- 3-7 TEMP. C Button
- 3-8 CAL Button/Down Button
- 3-9 Battery Compartment/Cover
- 3-10 PH BNC Input Socket
- 3-11 ATC Probe Input Socket
- 3-12 RS-232 Out Terminal
- 3-13 Stand
- 3-14 PH 7 VR
- 3-15 PH 4/PH 10 VR



4. PH CALIBRATION PROCEDURE

4-1 Calibration Consideration

The most ideal **PFH** ELECTRODE generates 0 mV at PH 7.00 (177.4 mV at PH 4) and PH-208 has been always calibrated with sigmals which simulate the most ideal PH ELECTRODE (based on 25°C ambient environment). However not every PH ELECTRODE is as accurate as the most ideal one, so calibration procedures are necessary to be done before the first time measurement. In addition to the first time measurement, users are also recommended to execute the calibration procedures to ensure the high accuracy measurement.

4-2 Required Equipment for Calibration

- 1) PH ELECTRODE (Optional).
- 2) PH buffer solutions (optional).

4-3 Two Points Calibration Procedure

- 1) Power on the instrument by pressing the "Power Button " (3-2, Fig. 1).
- 2) Press the "PH/m∨ Button " (3-6, Fig. 1) to let meter be operated under the PH function with a "PH " symbol on the display.
- 3) Adjust the "Temperature Compensation Value " to make it same as the temperature value of the pH buffer solution.

Manual temperature compensation value adjustment procedure, please refer to 5-1 (Page 10). Automatic temperature compensation value adjustment procedure, please refer to 5-2 (Page 14).

4) PH 7 calibration

Connect the PH ELECTRODE with the "BNC socket " (3-10, Fig. 1) and immerse the electrode in the PH7 buffer solution.

Press the "CAL Button " (3-8, Fig. 1) then the upper display shows texts of "CAL " and the lower display shows the default calibration value.



* The texts " CAL " will flash for around 5 seconds. After that, the meter calibrates itself automatically. The upper display will show the calibrated value, the lower display will show the temperature value.

7.00

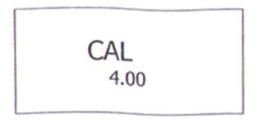
5) PH 4 or PH 10 calibration

Rinse the electrode with distilled water.

Immerse the electrode in the PH4 buffer solution (or PH10 buffer solution).

Press the "CAL Button" (3-8, Fig. 1) then the upper display shows texts of "CAL" and the lower display shows the default calibration value.





* The texts " CAL " will flash for around 5 seconds. After that, the meter calibrate itself automatically. The upper display will show the calibrated value, the lower display will show the temperature value.

4.00

- 6) Rinse the electrode with distilled water again.
- 7) Repeat above (4) to (5) procedures two times at least.
- 8) The instrument and electrode are now finished the "TWO POINTS CALIBRATION " & ready for the measurement.

4-4 Signal Point Calibration

If PH4 and PH10 buffer solution are not available, single point (PH7) calibration can be executed from procedures of 4-3 (1) to (4). However for more accurate measuring result and linearity, two points calibration is always recommended.

4-5 Others

Above calibration procedures effect only when reading value within 1 PH of the calibration point. However if the reading value beyond

```
* 1 PH of PH 7 ( > PH8, < PH6 )
* 1 PH of PH 4 ( > PH5, < PH3 )
* 1 PH of PH 10 ( > PH11, < PH9 )
```

the calibration procedures are :

- 1) Connect the PH ELECTRODE to the "PH BNC Input Socket " (3-10, Fig. 1).
- 2) Power on the instrument by pressing the "Power Button " (3-2, Fig. 1).
- 3) Press the "PH/mV Button " (3-6, Fig. 1) to select the PH function with a "PH" symbol on the display
- 4) Set the "Manual temperature compensation "value to 25 ℃ refer to 5-1 calibration procedures, page 10.
- 5) Place the electrode into the standard solution (PH7, PH4 or PH10), then the instrument will have the PH value on the display.
- 6)* For measuring the PH7 standard solution, adjust the PH 7 VR (3-14, Fig. 3) until the display value within PH6 to PH8.
 - * For measuring the PH4 standard solution, adjust the PH 4 VR (3-15, Fig. 3) until the display value within PH3 to PH5.
 - * For measuring the PH10 standard solution, adjust the PH 10 VR (3-15, Fig. 3) until the display value within PH9 to PH11.
- 7) The following calibration procedures will be same as 4-3 (page 6) and 4-4 (page 8).

5. PH TEMPERATURE COMPENSATION

Enable the meter to gain high accuracy measuring results from different kinds of solution, the temperature compensation calibration procedures are necessary to be executed.

Manual temperature compensation calibration procedures please refer to 5-1 (See below).

Automatic temperature compensation calibration procedures please refer to 5-2 (Page 14).

5-1 Manual temperature compensation procedures

Before the manual temperature compensation calibration procedures, please make sure there are no ATC probe (TP-07) in the "Optional Probe Input Socket" (3-11, Fig. 1).

- 1) Power on the instrument by pressing the "Power Button " (3-2, Fig. 1).
- 2) Press the " PH/mV Button " (3-6, Fig. 1) to select the PH function with a " PH " symbol on the display
- 3) " TEMP. C Button " (3-7, Fig. 1) is used to adjust the following values :
 - a. Temperature compensation value
 - b. PH 4 Default calibration value
 - c. PH 7 Default calibration value
 - d. PH 10 Default calibration value

a. Adjust the temperature compensation value

* Press the "TEMP. C Button " (3-7, Fig. 1) first, The upper display will show the measured PH values. the lower display will show the manual temperature compensation value.

PH 7.91 026.1 ℃

@ Use the "Left Button " (3-6, Fig. 1), " Up Button " (3-5, Fig. 1) and the " Down Button " (3-8, Fig. 1) to adjust the manual temperature compensation value.

b. Adjust the PH 4 default calibration value

 * When the manual temp. compensation values be adjusted. Press the "TEMP. C Button " (3-7, Fig. 1)once again to adjust the PH 4 default calibration value.

The upper display will show the values of " 4.00 " and the lower display will show the " PH 4 default calibration value ".

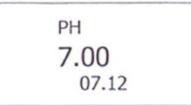
PH 4.00 04.03

- @ Use the " Up Button " (3-5, Fig. 1) and the " Down Button " (3-8, Fig. 1) to adjust the PH 4 default calibration value.
- @ The adjustment range of " PH4 default calibration value " is limited within 4.00.20 PH

c. Adjust the PH 7 default value

* When the PH 4 default value be adjusted. Press the "TEMP. C Button " (3-7, Fig. 1) once again to adjust the PH 7 default calibration value.

The upper display will show the values of "7.00" and the lower display will show the "PH 7 default calibration value".



- @ Use the " Up Button " (3-5, Fig. 1) and the " Down Button " (3-8, Fig. 1) to adjust the PH 7 default calibration value.
- @ The adjustment range of " PH 7 default calibration value " is limited within 7.00.20 PH.

d. Adjust the PH 10 Default Value

 * When the PH 7 default calibration value be adjusted. Press the "TEMP. C Button " (3-7, Fig. 1) once again to adjust the PH 10 default calibration value. The upper display will show the values of " 10.00 " and the lower display will show the " PH 10 default calibration value ".

PH 10.00 10.02

- @ Use the " Up Button " (3-5, Fig. 1) and the " Down Button " (3-8, Fig. 1) to adjust the PH 10 default calibration value.
- @ The adjustment range of " PH10 default calibration value " is limited within 10.00.20 PH

e. Finish the adjustment

 * When the PH 10 default calibration value be adjusted, press the "TEMP. C Button " (3-7, Fig. 1) once again to finish the manual temperature calibration procedures and return to the measuring mode.

Consideration :

If you want to skip any procedures above, just press "Temp. C Button " (3-7, Fig. 1). Above PH default calibration values you set will become the default value when you execute the PH Calibration Procedure. It is very convenient for user when PH 4.00, PH 7.00, and PH 10.00 buffer solution are not available.

5-2 Automatic temperature compensation

- 1) Plug the " Optional ATC Temp. Probe, TP-07 " into the " ATC Probe Input Socket " (3-11, Fig. 1).
- Power on the instrument by pressing the "Power Button " (3-2, Fig. 1).
- 3) Press the "PH/mV Button " (3-6, Fig. 1) to select the PH function with a "PH" symbol on the display
- Place the "Temp. Probe" into the solution, and then temperature will be compensated automatically for PH measurement.

6. MEASURING PROCEDURE

6-1 PH Measurement

Whenever the calibration procedures are recommended to be done before PH measurement.

- 1) Connect the PH ELECTRODE to the "PH BNC Input Socket " (3-10, Fig. 1).
- Power on the instrument by pressing the "Power Button " (3-2, Fig. 1).
- 3) Press the "PH/mV Button " (3-6, Fig. 1) to select the PH function with a "PH" symbol on the display.



- 4) * If the operating is under the "Manual temperature compensation ", then please refer to the above 5-1 calibration procedures.
 - * If the operating is under the "Automatic temperature compensation ", then please refer to the above 5-2 calibration procedures.
- 5) Place the electrode into the solution, then the instrument will have the PH value on the display.
- After the measurement, please rinse the electrode with distilled water.

6-2 mV Measurement

The instrument build in mV (millivolt) measurement function, which enable you to make ion-selective, ORP (oxidation-reduction potential), and other precise mV measurements.

Press the "PH/mV Button " (3-6, Fig. 1) to select the mV function with a "mV " symbol on the display.

6-3 Temp. Measurement

- 1) Plug the "Optional ATC Temp. Probe, TP-07 " into the "Optional Probe Input Socket " (3-11, Fig. 1).
- 2) * If you intend to measure " ℃ ", then press the " ℃/ °F Button " (3-5, Fig. 1) and select the " ℃ " unit.
 - * If you intend to measure " °F ", then press the " °C / °F Button " (3-5, Fig. 1) and select the " °F " unit.
- Place the "Temp. Probe " into the solution, and the instrument will have the temperature value on the display.

6-4 Data Hold

Press the "Hold Button" (3-4, Fig. 1) will hold the measured value & the LCD will indicate a "HOLD" symbol on the display during the measuring.

* Press the "Hold Button " again to exit the data hold function.

6-5 Data Record (Max., Min. reading)

- * The data record function records the maximum and minimum readings. Press the "REC. Button " (3-3, Fig. 1) to start the Data Record function and there will be a "REC " symbol on the display.
- * With the " REC " symbol on the display :
 - a) Press the "REC. Button " (3-3, Fig. 1) once, the "REC Max " symbol along with the maximum value will appear on the display.

If you intend to delete the maximum value, just press the "Hold Button" (3-4, Fig. 1) for a while, then the display will show the "REC" symbol only & execute the memory function continuously.

b) Press the "REC. Button " (3-3, Fig. 1) again, the "REC Min " symbol along with the minimum value will appear on the display.

If you intend to delete the minimum value, just press the "Hold Button" (3-4, Fig. 1) for a while, then the display will show the "REC" symbol only & execute the memory function continuously.

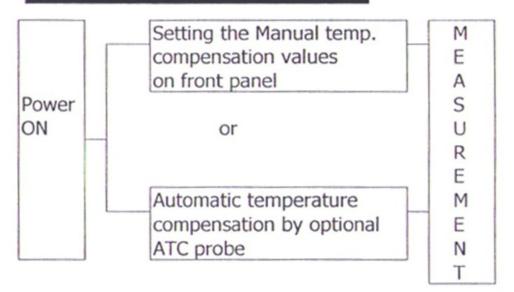
c) To exit the memory record function, just press the "REC " button for 2 seconds at least. The display will revert to the current reading.

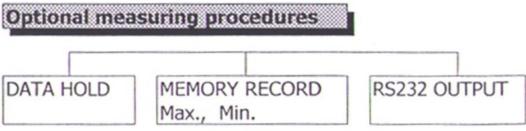


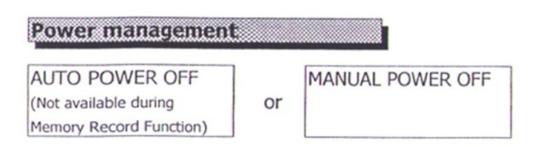
6-6 Following are the block diagrams for quick measuring procedures

	Set the	Single point calibration
Power	manual	PH 7(CAL.)
ON	temp.	
	values	Two points calibration
	or	PH 7(CAL.) &
	plug	PH4 (PH10, SLOPE)
	ATC probe	

PH measuring procedures







7. AUTO POWER OFF DISABLE

The instrument has " Auto Power Off " function in order to prolong battery life. The meter will shut off automatically if none of the buttons are pressed in approx. 10 min.

To disable this function, select the memory record function during the measurement by pressing the "REC. Button " (3-3, Fig. 1).

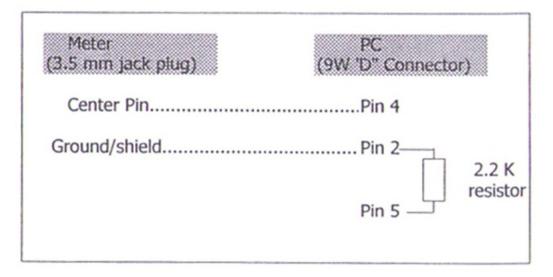
8. RS232 PC SERIAL INTERFACE

The instrument features RS232 output via 3.5 mm Terminal (3-12, Fig. 3).

The signals output is a 16 digits data stream which can be utilized for user's specific application.

A RS232 lead with the following connection will be required to link the instrument with the PC serial interface.





The 16 digits data stream will be displayed in the following format :

D15 D14 D13 D12 D11 D10 D9 D8 D7 D6 D5 D4 D3 D2 D1 D0

Each digit indicates the following status :

D15	Start Word			
D14	4			
D13	When send the upper display data = 1			
	When send the	When send the lower display data = 2		
D12, D11		Annunciator for Display		
	°C = 01	°F = 02	PH = 05	
	mV = 18	mS = 14	PPM = 19	
	O2= 06	mg/L = 07		
D10	Polarity	-		
	0 = Positive	1 = Negative	2	
D9	Decimal Point(DP), position from right to the left			
	0 = No DP, 1 =			
D8 to D1 Display reading, D8 = MSD, D		D1 = LSD		
	For example :			
	If the display reading is 1234, then D8 to D1 is :			
	00001234	-		
D0	End Word			

RS232 setting

Baud rate	9600
Parity	No parity
Data bit no.	8 Data bits
Stop bit	1 Stop bit

9. BATTERY REPLACEMENT

- 1) When the left corner of LCD display show " ', it is necessary to replace the battery. However, in-spec. measurement may still be made for several hours after low battery indicator appears.
- 2) Slide the "Battery Cover" (3-14, Fig. 1) away from the instrument and remove the battery.
- Replace with 9V battery (Alkaline or Heavy duty type) and reinstate the cover.
- 4) Make sure the battery cover is secured after changing the battery.

10. OPTIONAL PROBES & ACCESSORIES

* ATC (Automatic Temperature Compensation) Probe for PH function.	
Measurement	Range
	0 °C to 65 °C
°F	32°F to 149 °F
Hard carrying case	2
Select to the mV f	
ORP electrode into the BNC socket to	
become a professional ORP (oxidation-reduction potential) Meter.	
	Compensation) function. Measurement °C °F Hard carrying case Select to the mV for ORP electrode into become a professi

PH ELECTRODE	General purpose, laboratory &
Model: PE-03	field usage. 12.3 mm dia. x 160 mm.
	Epoxy body, 1 - 13 pH.
PH ELECTRODE	General purpose, laboratory &
Model : PE-11	field usage. 10 mm dia. x 130 mm.
	Epoxy body, 1 - 13 pH.
	(0 - 14 pH typical)
PH ELECTRODE	Professional, laboratory &
Model : PE-01	field usage. 9.5 mm dia. x 130 mm.
	Epoxy body, 0 - 14 pH.
SPEAR TIP	The "Spear Tip pH electrode " is
PH ELECTRODE	perfect for those pH measurements in
	applications where sample piercing is
Model : PE-04HD	required. Meat, sausage and cheese
PE-06HD	are ideal applications. The electrode
	features a very durable glass
	measuring spear packaged in a
	rugged virtually unbreakable epoxy
	body.
	Range : 0 to 14 pH (PE-04HD)
	Range : 1 to 13 pH (PE-06HD)

BUFFER SOLUTION	PH 7.00 standard buffer solution.
PH-07	for calibration purpose.
BUFFER SOLUTION	PH 4.00 standard buffer solution.
PH-04	for calibration purpose.

RS232 cable UPCB-02	RS232 cable for connecting between the meter & the computer.	
SOFTWARE SW-U801-WIN	Windows version application software applies as the performance of data logging system & data recorder	



In this direction will find a vision of the measurement technique: <u>http://www.industrial-needs.com/measuring-instruments.htm</u>

NOTE: "This instrument doesn't have ATEX protection, so it should not be used in potentially explosive atmospheres (powder, flammable gases)."