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Manual Refractometers



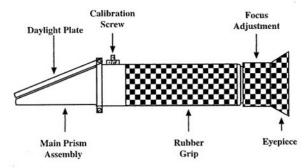


<u>The PCE</u> series are designed for testing the concentration of salt water and brine. Its triple scale provides a direct reading of the specific gravity and concentration (Parts per Thousand) of salt in water and The PCE-0100 proves itself valuable for agriculture, food processing and wildlife management. This instrument is equipped with Automatic Compensation system making it ideal for field use. Which model is to be chosen according to the concentration in the liquids and the parameter of refractometer.

SERIES:

Style	Model	Range	Min. Div	Accuracy	Remarks
Salinity	PCE-0100	0-10% Brix	0,1 % Brix	± 0,1 %	ATC
	PCE-028	0-28% Brix	0,2 % Brix	± 0,2 %	ATC

Parts Diagram:



Operation Steps:

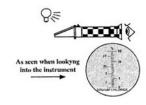
Step 1.

Open daylight plate, and place 2–3 drops of distilled water on the main prism. Close the daylight plate so the water spreads across the entire surface of the prism without air bubbles or dry spots. Allow the sample to test on the prism for approximate 30 seconds before going to step #2. (THIS ALLOWS THE SAMPLE TO ADJUST TO THE AMBIENT TEMPERATURE OF THE REFRACTOMETER.)



Hold daylight plate in the direction of a light source and look into the eyepiece. You will see a circular field with graduations down the center (you may have to focus the eyepiece to clearly see the graduations). The upper portion of the field should be blue, while the lower portion should be white. (The pictures showed here and showed in step 3.& step 4 are only as reference, The right specific scale is listed in the product.)







Step 3.

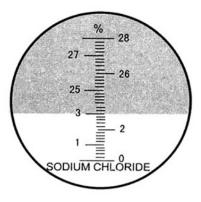
Using distilled water as a sample, look into the eyepiece and turn the Calibration Screw until the boundary between the upper blue field and the lower white field meet exactly on the zero scale, such as showed in the picture. That is the end of calibration. Make sure ambient room temperature is correct for the solution you are using (20°C for our solution that is 68°F). When working temperature of the room or environment (not the sample) changes by more than 5°F, we recommend recalibrating to maintain accuracy and reproducibility.

If the instrument is equipped with Automatic Temperature Compensation system, the ambient working temperature of the room must be 20°C (68°F) whenever the instrument is recalibrated. Once calibrated, shifts in ambient temperature within the acceptable range($10^{\circ}\text{C}-30^{\circ}\text{C}$)should not affect accuracy.

28 27 — 26 25 — 26 3 — 2 1 — 0 SODIUM CHLORIDE

Step 4.

Do step1. using the specimen of liquids which will be measured as the substitution of distilled water. Then do step 2 and step 3. When do step 3again, you can take the reading where the boundary line of blue and white cross the graduated scale. The scale will provide a direct reading of the concentration.



Warning-Maintenance

- 1 Accurate measurement depends on careful calibration. Follow the instructions above closely. Note: Shifts in ambient room temperature of the prism prior to measurement. The prism and sample must be at the same temperature for accurate results.
- 2 Do not expose the instrument to damp working conditions, and do not immerse the instrument in water. If the instrument becomes foggy, water has entered the body. Call a qualified service technician or contact your dealer.
- 3 Do not measure abrasive or corrosive chemicals with this instrument. They can damage the prism's coating.
- 4 Clean the instrument between each measurement using a soft, damp cloth. Failure to clean the prism on a regular basis will lead to inaccurate results and damage to the prism's coating.
- 5 This is an optical instrument. It requires careful handling and storage. Failure to do so can result in damage to the optical components and its basic structure. With care, this instrument will provide years of reliable service.





In this direction will find a vision of the measurement technique: <u>http://www.industrial-needs.com/measuring-instruments.htm</u>

NOTE: "This instrument doesn't have ATEX protection, so it should not be used in potentially explosive atmospheres (powder, flammable gases)."